

Work Order ID 71912

Wednesday, July 13, 2011 12:34:54 PM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4407-3

Revision ID: PRELIM

Item Name: Bar

Start Date: 7/13/2011 Start Qty: 1.00

Required Date: 7/15/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4407

PA3

100

0.00

Mill Conv

Memo

0.00

Conventional Milling Machine

1-mill as per Dwg D4407

2-Deburr if necessary

*11/07/13**1*

110

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

*Don only
Swerling**(X)*

150

Identify as per dwg & Stock Location: *w/o*

0.00

Packaging

Memo

0.00

Packaging

*71910**EL 11-7-28**(X1)*

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Accept



Setup Start



Stop



Cust Item ID:

Customer:



POSITIVE RECALL
EFFECTIVE 7-13-11 AUTH [Signature]
RELEASED _____ DATE _____

Picklist Print

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Page 1

Work Order ID: 71912

Parent Item: D4407-3

Parent Item Name: Bar




Start Date: 7/13/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.06.06 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500  304 BAR .250 x .500		Purchased	No			100	f	322.1147	4.8	5.052632			



Location

Loc Qty

Loc Code

MAT006

221

116148

78

117842

143

MAT050

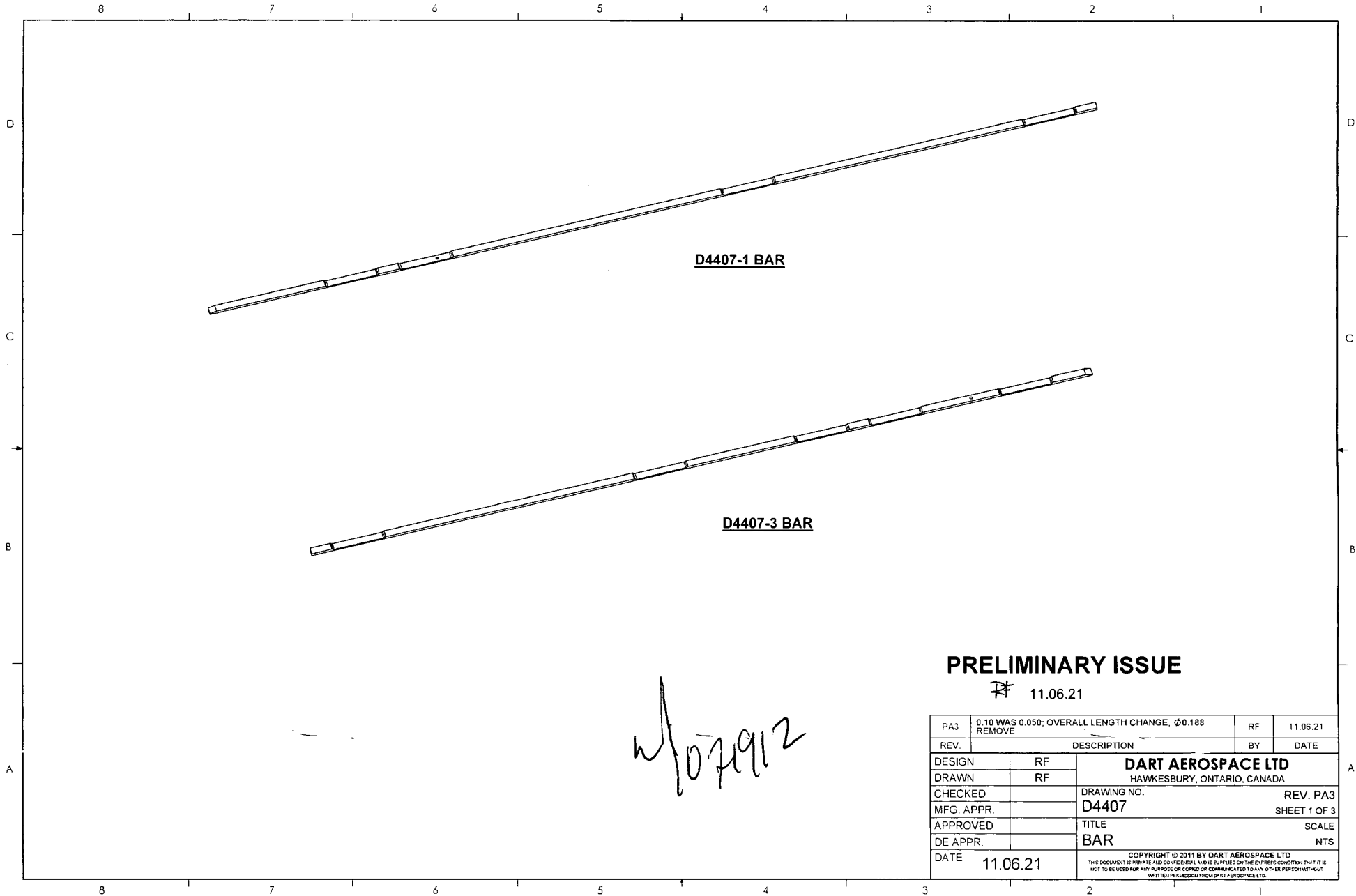
101.1147

117176

101.1147

5.2

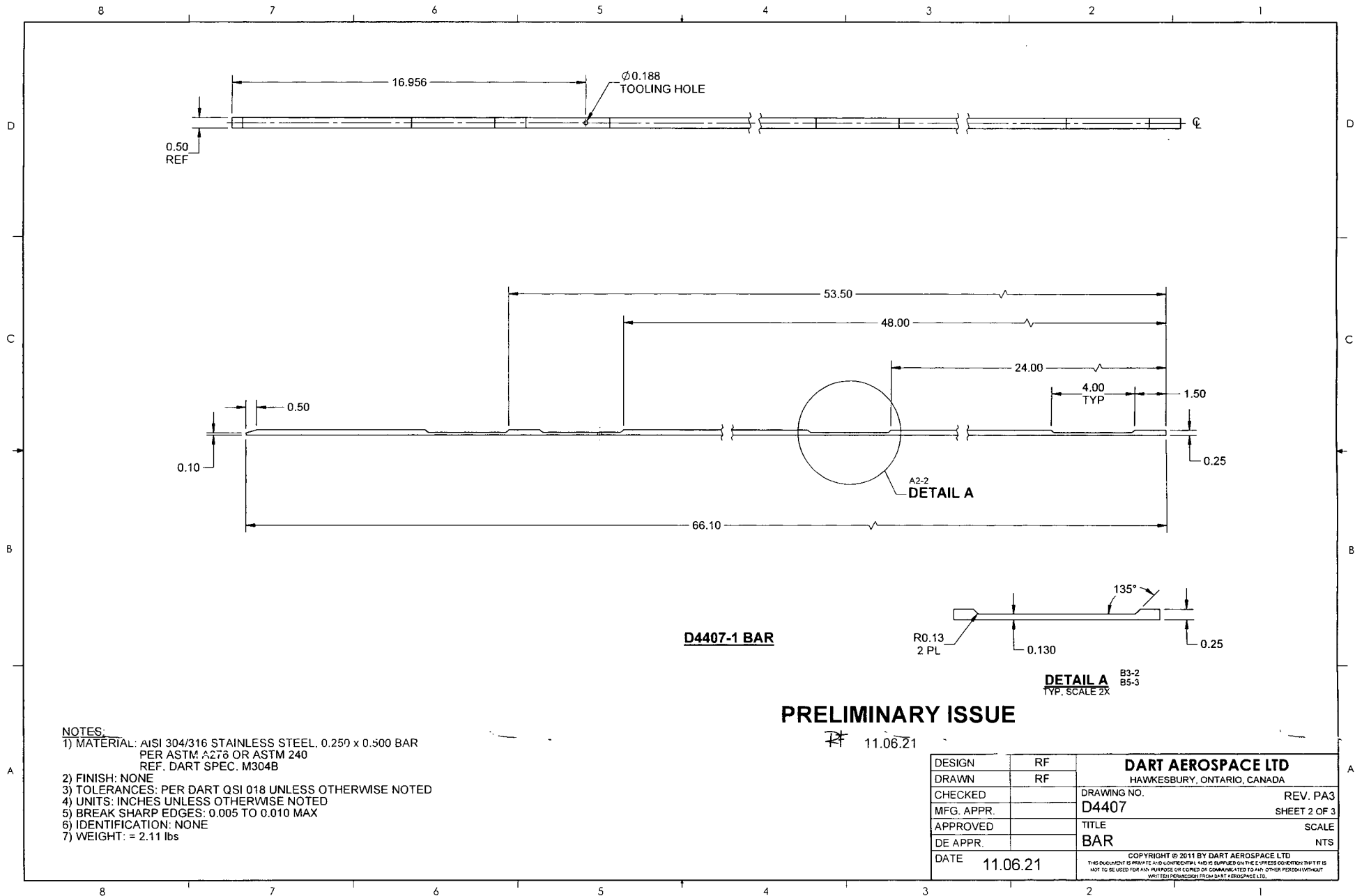
11/07/13

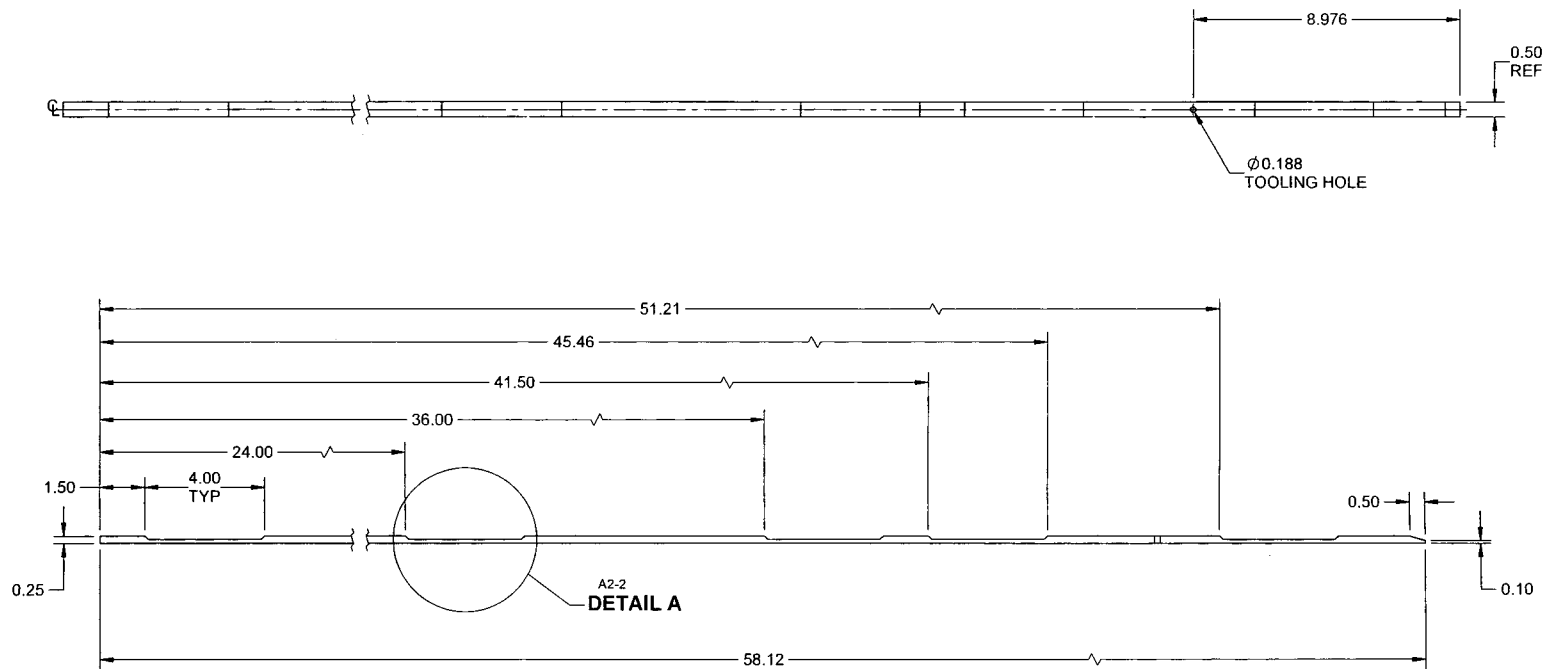


PRELIMINARY ISSUE

~~7~~ 11.06.21

PA3	0.10 WAS 0.050; OVERALL LENGTH CHANGE, Ø0.188 REMOVE		RF	11.06.21
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. PA3	
MFG. APPR.		D4407	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		BAR	NTS	
DATE	11.06.21		<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





D4407-3 BAR

PRELIMINARY ISSUE

11.06.21

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL, 0.250 x 0.500 BAR
PER ASTM A276 OR ASTM 240
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: = 1.76 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4407	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
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